## Hatebur AMP30 Machine No. 430065

## **Maintenance History**

- > 1982 Upgrade Ejector cam to 70mm (stroke)
- > 1992 Part-rebuilt Transfer Unit
- ➤ 1999 Induction Heater: Replace original Generators with new Inverter.
- > 2000 Part-rebuilt and upgrade machine

Upgrade to 140 U/min

Repair Shear housing (Insert)

Replace Pneumatic System with new (Festo)

Part Up-grade Lubrication System

Replace Electric System complete with new

Replace ESA control with new (PLC based)

Replace Bar rack with new

- > 2015 Replace Shear cam and Shear Lever with new
- > 2018 Repair upper Feed shafts

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